

**CONN.ROD/PISTON/CYLINDER/CRANKSHAFT/FLYWHEEL/CRANKCASE/FLANGING/MOUNTS**

POS.	CODE	DESCRIPTION	Qty
2	3240.164	nut M 8	8
4	6780.075	stud M 8 X 21 (35)	8
5	6646.092	GEAR COVER	1
6	4600.001	gasket 0,40	1
7	1710.042	bearing std.	1
7	1710.049	bearing -1,00	1
8	2380.553	cylinder	1
8a	4898.027	kit cylinder-piston set-emery gasket set	1
9	6850.214	flywhell side stud	2
10	8211.009	ring set std. (3 grooves)	1
10	8211.010	ring set +0,50 (3 grooves)	1
10	8211.011	ring set +1,00 (3 grooves)	1
11	6501.044	PISTON SET std	1
11	6501.045	PISTON SET +0,50	1
11	6501.046	PISTON SET +1,00	1
12	8480.009	gudgeon pin	1
13	1240.019	snap ring	2
14	1213.060	seal ring 30X47X7	1
14	1213.203	sleek seal ring 30X47X6	1
15	9080.108	plug	1
17	1526.159	CONNECTING ROD with std large end bushing	1
18	1770.109	conn.rod bolt M 8 X 50	2
19	1640.027	large end bushing std.	1
19	1640.028	big end bushing -0,25	1
19	1640.029	big end bushing -0,50	1
20	1630.007	small end bearing	1
21	9680.016	pressure oil valve	1
22	9880.504	flywhell	1
23	6780.009	stud M 8 X 21 (31)	1
24	«-----»	security valve	0
25	7555.029	washer diam. 8	6
26	3240.164	nut M 8	6
28	2051.003	clutch bell	1
29	3260.124	nut	1
30	3260.123	nut	1
31	3260.014	nut M 16	1
32	5715.062	washer	1
33	2051.001	clutch bell	1
34	6850.025	gear side stud	2
35	1510.668	CRANKCASE	1
36	4410.064	gasket	1
37	1610.067	bearing -1,00 (gear side) - must be reamed after assembly	1
37	1611.221	bearing std. (gear side)	1
37	1611.222	bearing -0,25 (gear side)	1
37	1611.223	bearing -0,50 (gear side)	1
37	1611.224	bearing -0,75 (gear side)	1
38	1050.040	CRANKSHAFT mm 327 automotive	1
38	1051.038	CRANKSHAFT mm 327 power mower	1
39	3240.170	nut	2
40	8990.002	plug	1
41	«-----»	plate	0
42	8990.002	plug	1
43	2280.056	crankshaft wooddruff key	1

Group: 3LD
Engine: 3LD 450 Drawing: B

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POS.	CODE	DESCRIPTION	Qty
44	1862.013	bolt (diam.int.= 35)	1
45	1862.012	bolt M14	1
46	6429.187	engine mount	1
47	6780.019	stud M 8 X 30 (42)	2
48	8430.055	tapper pin 4 X 12	1
49	7555.029	washer diam. 8	2
50	1050.062	CRANKSHAFT mm 368 industrial version	1
51	3240.018	nut M 8	2
53	8430.055	tapper pin 4 X 12	1
54	4700.009	gasket 0,30	1
54	4700.077	gasket 0,10	1
55	1610.024	bearing -1,00 (flywheel side) - must be reamed after assembly	1
55	1611.217	bearing std. (flywheel side)	1
55	1611.218	bearing -0,25 (flywheel side)	1
55	1611.219	bearing -0,50 (flywheel side)	1
55	1611.220	bearing -0,75 (flywheel side)	1
56	6780.075	stud M 8 X 21 (35)	5
57	8676.098	crankshaft support	1
58	2816.038	crown gear	1
59	1210.076	seal ring std.	1
59	1210.084	seal ring -0,50	1
60	9880.547	FLYWHEEL with CROWN	1
61	7625.037	washer diam.21	1
62	3260.056	nut	1
64	1213.388	seal ring 55X72X10	1
65	4580.169	gasket 0,40	1
65	4580.170	gasket 0,80	1
66	6700.012	plate	1
69	«-----»	spacer	0
70	1050.358	CRANKSHAFT mm 356 (gen.sets)	1
71	7625.019	washer diam.10	8
72	1780.031	bolt M 10 X 1,5 X 25	8
73	6429.186	engine mount	1
74	3240.018	nut M 8	7
75	7555.029	washer diam. 8	7
76	6780.023	stud M 8 X 40	7
79	2032.008	flanging bell d=195	1
81	2032.048	flanging bell	1
86	8675.102	CRANKSFHT SUPP.	1
89	8460.083	lockpin	1

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3LD

